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## <u>Instructions:</u> SUZUKI 03-08 RM125/250 (PMB-01-4002)

## To install your new kickstand:

- 1. Remove the lower chain roller and bolt; make sure you keep track of the order of the small parts for re-assembly. Remove the sub-frame to main-frame bolt.
- 2. (2003 Model only) Remove any weld splatter or paint from the lower chain roller bracket with a file or emery cloth to provide adequate clearance for the lower kickstand mounting bracket to slide onto the lower chain roller bracket.
  - a. Install the lower kickstand-mounting adapter onto the lower chain roller bracket, the step in the adapter with the threaded bolt hole needs to come out towards the footpeg. This adapter needs to pivot in order to line up with the lower hole in the main kickstand mount.
  - b. Re-Install the chain roller using the stock chain roller bolt. Do not tighten this bolt yet. (2004 Model only) Insert the 8x45 mm socket head bolt into the recessed hole on the lower kickstand mounting bracket.
    - a. Install two 8mm washers on the bolt on the back side of the lower kickstand mounting adapter.
    - b. Install the chain roller onto the bolt and loosely install the assembly onto the bike.
- 3. Install the kickstand on the bike using the provided 8x25mm flat head bolt at the subframe to mainframe bolt location.
- 4. Line up and install the lower kickstand mounting bolt, 8x30 mm socket head, into the lower kickstand mounting adapter.
- 5. Make sure that you tighten all three bolts to the correct torque.
- 6. Periodically check the kickstand leg pivot bolt and all mounting bolts for tightness.

**Maintenance:** Clean and lubricate the kickstand pivot area after each ride. We recommend using a penetrating lube, such as WD-40. If necessary, you can remove the back cover plate for additional cleaning.

**CAUTION:** We do not recommend starting the bike with the kickstand down, as this may cause damage to the kickstand.

**Manufactured and Distributed by: Pro Moto Billet** 11461 Lone Star Rd Nampa ID 83651 208-466-4762

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## **Parts List:**

1-Kickstand 1-8x30 SH 1-8x25 FH 2-M8 Washers 1-Adapter 1-8x45 SH